



Dart Aerospace Ltd.
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D4149-5

Job Sheet 168197



Part No: D4149-5

Job Qty: 20 ea

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/25/17	0.00	0.00	Start Up Machining		<i>17/12/20</i>
100	Doosan	20 pcs		11/27/17	0.33	5.36	Doosan		<i>17/12/20</i>
120	QC	20 pcs		11/27/17	0.00	0.00	QC8		<i>17/12/20</i>
150	Packaging	20 pcs		11/27/17	0.00	0.00	Packaging3		<i>AT</i>
160	QC21-SA	20 Ea		11/27/17	0.00	0.00	QC21		<i>DEC 21 2017</i>

Part Op
Descriptions: **100** - turn as per dwg and folio FA950

Job Allocations

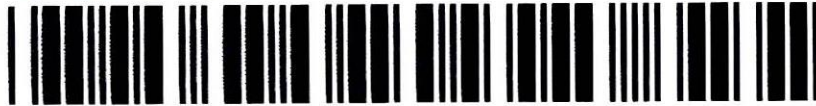
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.000	5	11	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Stud <i>0.250</i>	0.250Inches + 0.003 - 0.000	0.253 0.250	Diameter	
2	Eyebolt Stud <i>1.380</i>	1.380Inches ± 0.030	1.410 1.350		
3	Eyebolt Stud <i>0.396</i>	0.400Inches + 0.000 - 0.010	0.400 0.390		
4	Eyebolt Stud <i>0.706</i>	0.700Inches + 0.010 - 0.000	0.710 0.700		
5	Eyebolt Stud <i>0.030</i>	0.030Inches ± 0.010	0.040 0.020	Radius	
6	Eyebolt Stud <i>0.365</i>	0.375Inches + 0.000 - 0.020	0.375 0.355	Diameter	
7	Eyebolt Stud <i>0.695</i>	0.700Inches + 0.000 - 0.010	0.700 0.690	Diameter	
8	Eyebolt Stud <i>0.200</i>	0.200Inches ± 0.010	0.210 0.190		
9	Eyebolt Stud <i>1.500</i>	1.500Inches ± 0.010	1.510 1.490		
10	Eyebolt Stud <i>0.060</i>	0.060Inches ± 0.030	0.090 0.030	Radius	
11	Eyebolt Stud <i>2.880</i>	2.880Inches ± 0.030	2.910 2.850		
12	Eyebolt Stud <i>0.310</i>	0.310Inches ± 0.010	0.320 0.300		
13	Eyebolt Stud <i>0.750</i>	0.750Inches + 0.003 - 0.000	0.753 0.750		
14	Eyebolt Stud <i>0.747</i>	0.750Inches ± 0.030	0.780 0.720		
15	Eyebolt Stud <i>0.740</i>	0.735Inches ± 0.010	0.745 0.725		

Plex 12/15/17 11:47 AM dart.leroux.jason

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Eyebolt Stud

PART NO: D4149-5

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/20/17

Job No: 168197